

Model-Based Predictive Control of a Concentrated Solar Plant for Heat Production



Eliott Girard, Stéphane Thil, Julien Eynard, Stéphane Grieu

PROMES–CNRS Laboratory, UPR 8521
University of Perpignan Via Domitia

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Outline



Context

Control strategy

Control performance

Conclusion and perspectives

Context

- Stakes of this work

- Case study

- Description of the controller

- Control strategy

- Control performance

- Conclusion and perspectives

Issue: during cloudy days, the production of concentrated solar plants is difficult to predict and can be stopped, which can hinder their ability to satisfy industrial requirements

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Objectives:

- ▶ Prove that solar plants equipped with parabolic trough collectors can satisfy a heat demand
- ▶ Prove that predictive control can cope with the intermittency of solar energy in various scenarios

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Stakes: decarbonization of industrial heat production, proof of concept

Application to a concentrated solar plant equipped with:

- ▶ 3 parabolic trough solar collectors (150 kW of maximum recoverable power)
- ▶ a thermocline tank to store energy (1100 kWh of thermal storage)
- ▶ heat exchangers to transfer thermal energy

A heat transfer fluid (HTF) flows in the plant to transport thermal energy.



Figure: MicroSol-R solar plant.

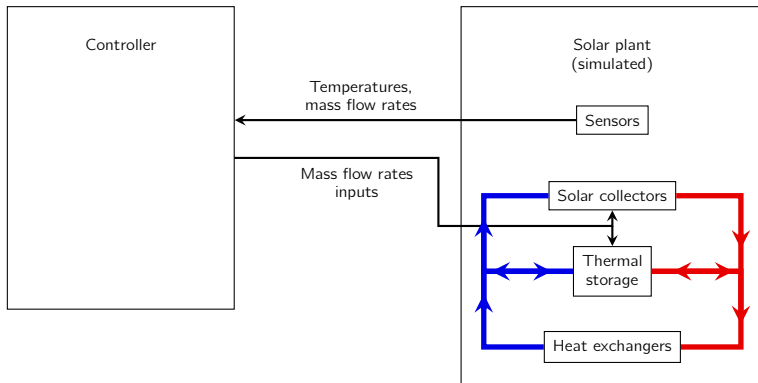


Figure: Interactions between the controller and the solar plant (the response of the plant to the mass flow inputs is simulated).

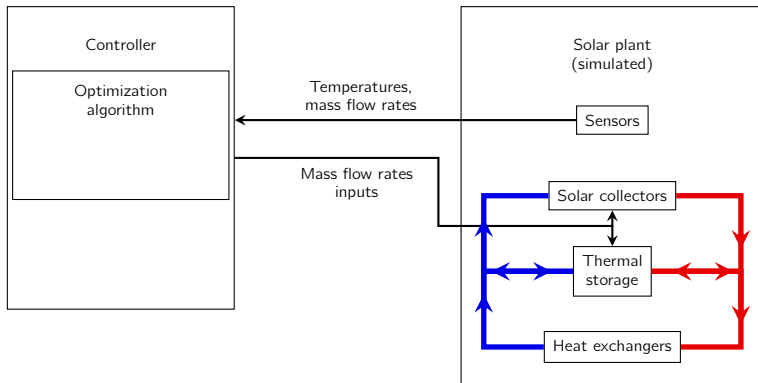


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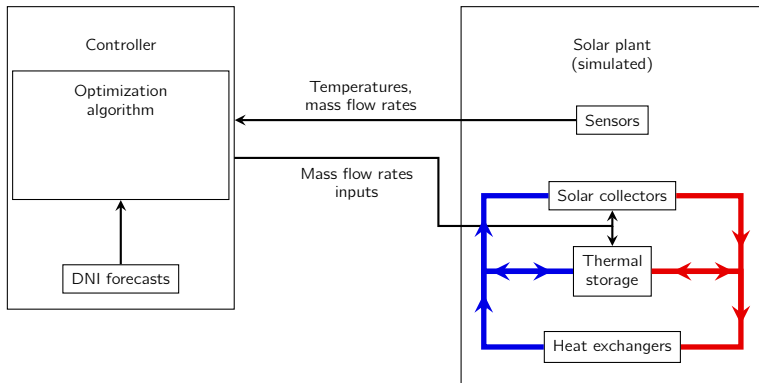


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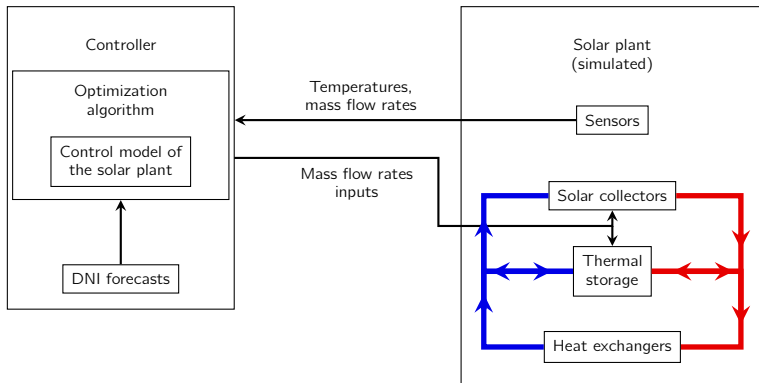


Figure: Interactions between the controller and the solar plant (the response of the plant to the mass flow inputs is simulated).

Outline

Context

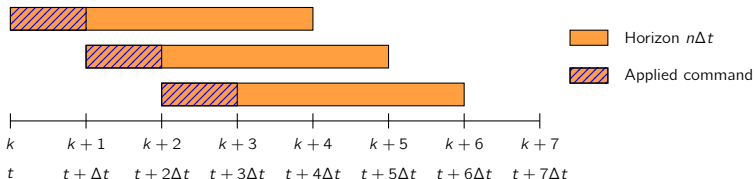
Control strategy

- MPC strategy
- Solar plant description
- Optimization problem formulation
- Complete control algorithm

Control performance

Conclusion and perspectives

Simulation of the behaviour of a system over a given horizon to determine the control inputs to apply at the current time, and shifting the horizon each time step:



► Time step : $\Delta t = 30$ s

► Horizon : $n\Delta t = 120$ s

These parameters were evaluated to find a compromise between deviation from the heat demand and execution time.

Control strategy

Solar plant description

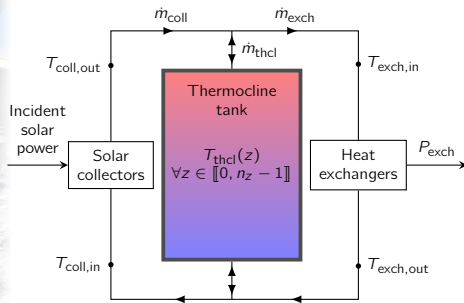


Figure: Interactions between the three systems.

Table: Variables description.

	Description
\dot{m}_{coll}	Mass flow inside the solar collectors
\dot{m}_{thcl}	Upward mass flow inside the thermocline tank
\dot{m}_{exch}	Mass flow inside the heat exchangers
P_{exch}	Transferred heat through the heat exchangers
DNI	Direct Normal Irradiance
T_{thcl}	HTF temperature inside the thermocline tank
$T_{coll,in}$	HTF temperature at the inlet of the solar collectors
$T_{coll,out}$	HTF temperature at the outlet of the solar collectors
$T_{exch,in}$	HTF temperature at the inlet of the heat exchangers
$T_{exch,out}$	HTF temperature at the outlet of the heat exchangers

- ▶ We want to control the exchanged thermal power P_{exch}
- ▶ We can act on the mass flows \dot{m}_{coll} , \dot{m}_{thcl} and the incident solar power (defocus of the solar collectors)

Objective: satisfy the heat demand P_{demand} by modifying the mass flow rate inside the thermocline tank \dot{m}_{thcl}

$$\begin{aligned} \min_{\dot{m}_{\text{thcl}} \in \mathbb{R}^n} \quad & \sqrt{\sum_{i=0}^{n-1} (P_{\text{exch}}(k+i) - P_{\text{demand}}(k+i))^2} \\ \text{s.t.} \quad & 0 < \dot{m}_{\text{thcl}}(k+i) + \dot{m}_{\text{coll}}(k+i) < \dot{m}_{\text{max}}, \quad \forall i \in \llbracket 0, n-1 \rrbracket \end{aligned} \quad (1)$$

- ▶ k : index representing the current time
- ▶ Optimization algorithm: Sequential Least Square Quadratic Programming (SLSQP)
- ▶ P_{exch} : exchanged power, calculated from a solar plant control model \rightarrow the model development is the topic of an article in publication process

Algorithm 1: Control algorithm

for $k = 0$ **to** N **do**

Initialization $\forall i \in \llbracket 0, n - 1 \rrbracket$

 Determine $\dot{m}_{\text{coll}}(k + i)$.

 Determine $\dot{m}_{\text{thcl}}(k + i)$, to be used as optimization initialization.

end

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Initialization $\forall i \in \llbracket 0, n - 1 \rrbracket$

 Determine $\dot{m}_{\text{coll}}(k + i)$.

 Determine $\dot{m}_{\text{thcl}}(k + i)$, to be used as optimization initialization.

Optimization $\forall i \in \llbracket 0, n - 1 \rrbracket$

 Compute the exchanged thermal power $P_{\text{exch}}(k + i)$ as a function of $\dot{m}_{\text{thcl}}(k + i)$ with a plant control model..

 Outputs the optimized mass flow $\dot{m}_{\text{thcl}}^*(k + i)$.

end

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 Outputs the optimized mass flow $\dot{m}_{\text{thcl}}^*(k + i)$.

Simulation

 Simulate the plant response to the optimized $\dot{m}_{\text{thcl}}^*(k)$ using a reference plant model.

end

Context

Control strategy

Control performance

- Performance criteria

- Evaluation scenarios

- Influence of DNI and heat demand profiles

 - Constant demand

 - Batch demand

 - Modelled industrial demand

 - Performance

Conclusion and perspectives

Performance criteria:

- ▶ deviation from the objective:

$$E_{\text{deviation}} = \sum_{k=0}^N |P_{\text{exch}}(k) - P_{\text{demand}}(k)| \Delta t \quad (2)$$

- ▶ maximum overshoot:

$$\text{over}_{\text{max}} = \max_k \frac{P_{\text{exch}}(k) - P_{\text{demand}}(k)}{P_{\text{demand}}(k)} \quad (3)$$

where:

- ▶ P_{exch} : transferred power through the heat exchangers
- ▶ P_{demand} : industrial process heat demand

Control performance

Evaluation scenarios (●○○)

Simulation on 3 DNI profiles (starts at 9 a.m., ends at 5 p.m.):

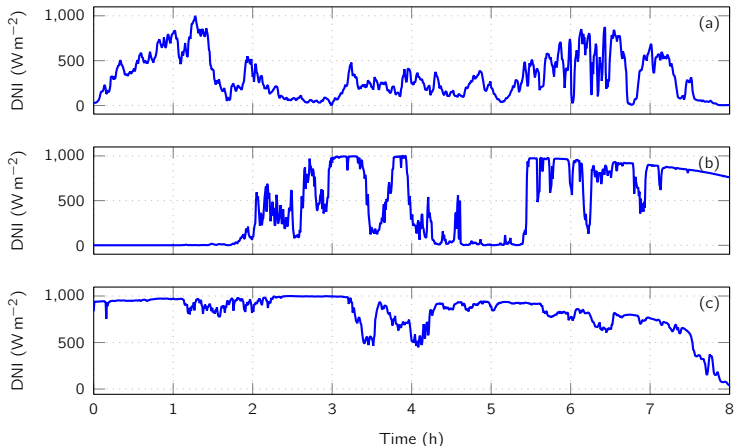


Figure: DNI profiles used as evaluation scenarios: (a) low DNI, (b) highly-varying DNI, (c) clear sky.

Simulation on 3 heat demand profiles (starts at 9 a.m., ends at 5 p.m.):

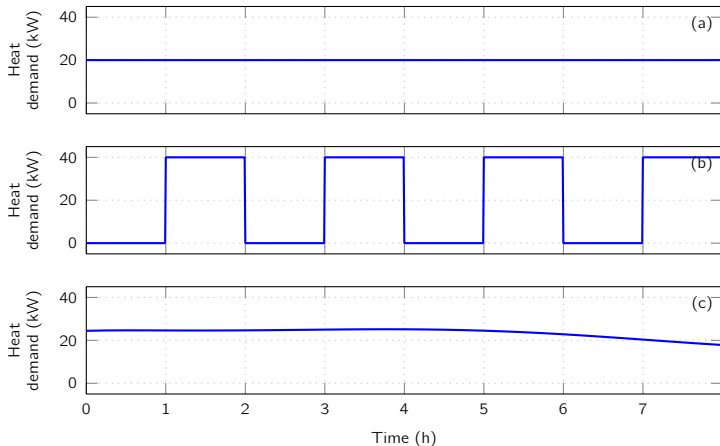


Figure: Heat demand profiles used as evaluation scenarios: (a) constant demand, (b) batch demand, (c) slowly-varying modelled industrial demand.

As industrial heat demand data is almost nonexistent, we had to use a model representing the demand of a paper industry (temperature between 100 °C and 500 °C) [1]:

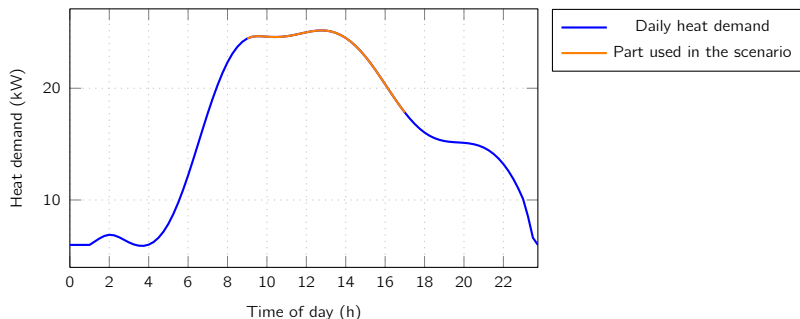


Figure: Modelled daily heat demand of a paper industry for medium temperature processes.

[1] A. Sandhaas et al. "Generation of Industrial Electricity and Heat Demand Profiles for Energy System Analysis". In: *IAEE conference proceedings* (2022).

Control performance

Influence of DNI and heat demand profiles (●○○○○○○○) — Constant demand

(12/21)

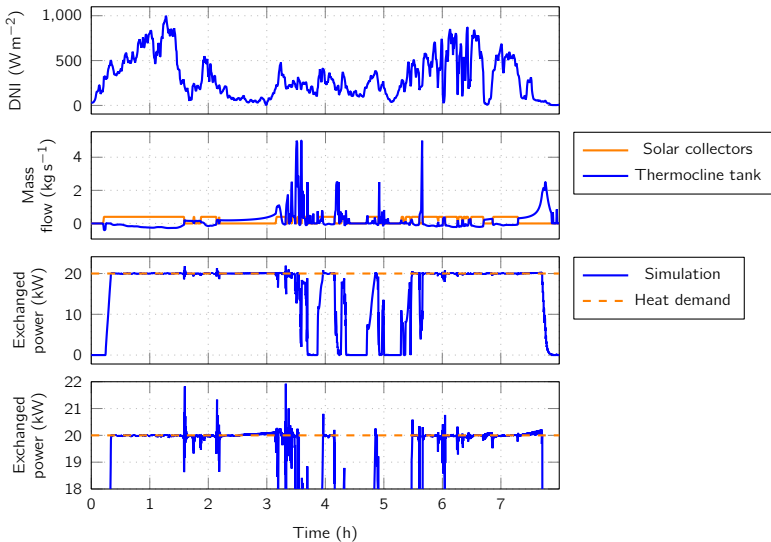


Figure: Results for the first DNI profile.

Control performance

Influence of DNI and heat demand profiles (●●○○○○○○) — Constant demand

(13/21)

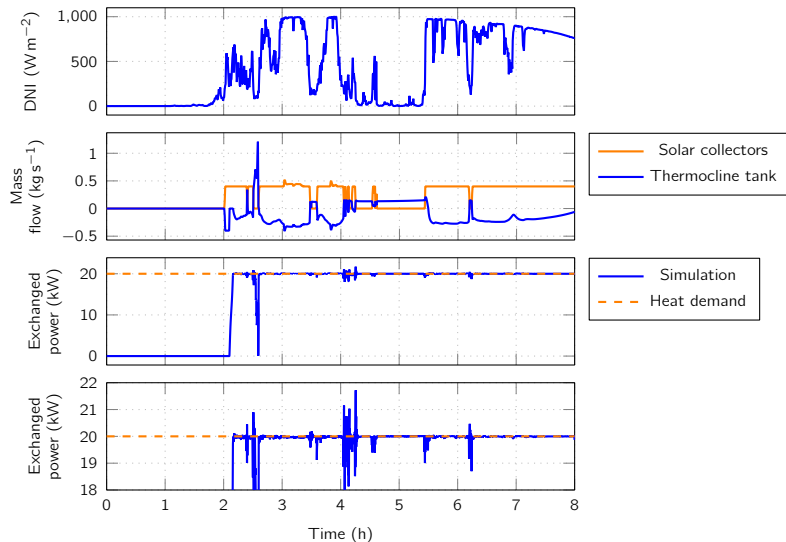


Figure: Results for the second DNI profile.

Control performance

Influence of DNI and heat demand profiles (●●●○○○○○) — Constant demand

(14/21)

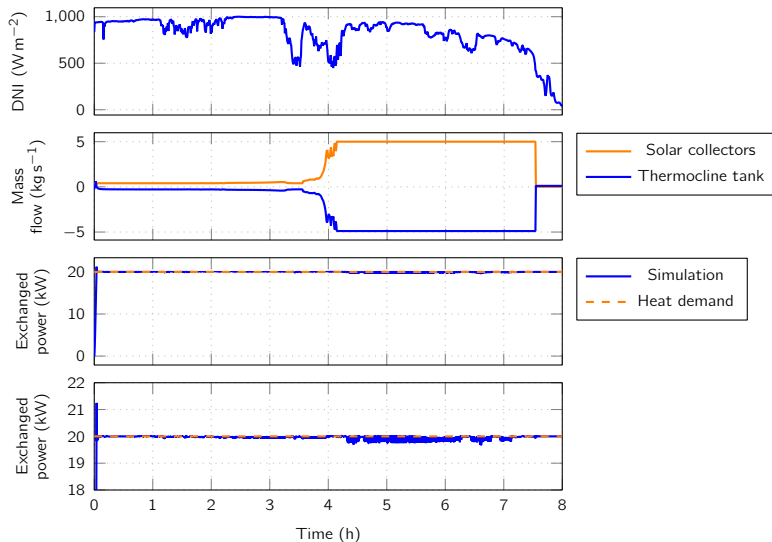


Figure: Results for the third DNI profile.

Control performance

Influence of DNI and heat demand profiles (●●●●○○○○) — Batch demand

(15/21)

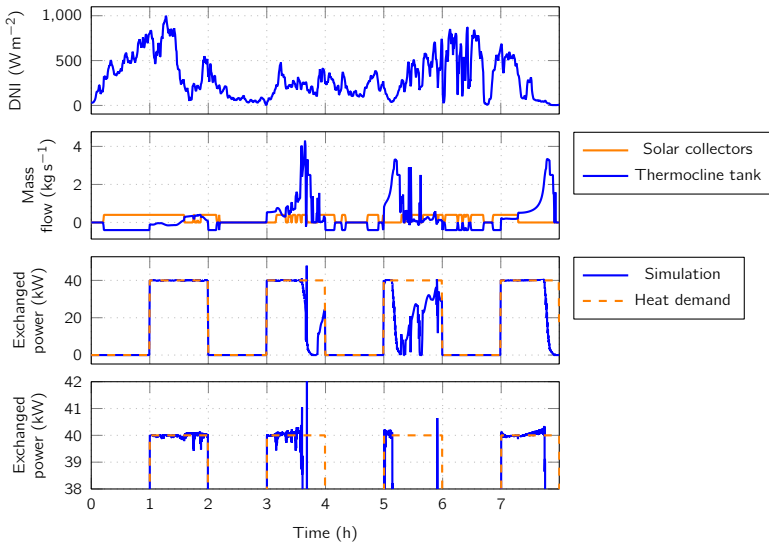


Figure: Results for the first DNI profile.

Control performance

Influence of DNI and heat demand profiles (●●●●●○○○) — Modelled industrial demand(16/21)

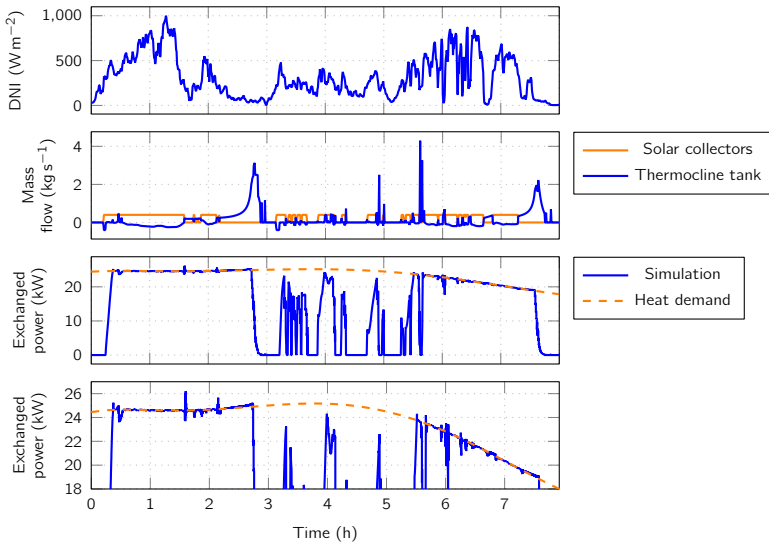


Figure: Results for the first DNI profile.

Control performance

Influence of DNI and heat demand profiles (●●●●●○○) — Performance

(17/21)

Table: Control performance in different scenarios ((a) constant demand, (b) batch demand, (c) slowly-varying modelled demand).

DNI Demand	Low DNI			Highly-varying DNI			Clear sky		
	(a)	(b)	(c)	(a)	(b)	(c)	(a)	(b)	(c)
E_{dev} (kWh)	36.95	36.92	65.40	43.32	40.29	54.86	0.79	0.39	1.00
$\text{max}_{\text{oversh}}$ (%)	9.63	19.71	6.54	8.60	2.24	9.38	6.24	1.42	5.62

Constant demand:

- ▶ the heat demand is satisfied when possible, the high deviations are due to a lack of solar energy.
- ▶ medium overshoot (when switching from charge to discharge)

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Batch demand:

- ▶ similar energy deviation to the constant demand
- ▶ low overshoot, except for low DNI

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Slowly-varying modelled demand:

- higher deviation due to a slightly higher energy demand
- medium overshoot (when switching from charge to discharge)

Outline

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Control performance

Conclusion and perspectives

Conclusion:

- ▶ Presentation of a control strategy for concentrated solar plants equipped with parabolic trough collectors to satisfy a heat demand
- ▶ Application of this control strategy on 3 DNI profiles and 3 heat demand profiles
- ▶ The control algorithm manages to satisfy the heat demands, with little overshoot. The failure to satisfy the demand are due to a lack of solar energy.

Perspectives:

- ▶ Evaluation of the influence of DNI forecast errors
- ▶ Evaluation of control performance on a industrial-sized plant

Thank you for your attention
Questions ?



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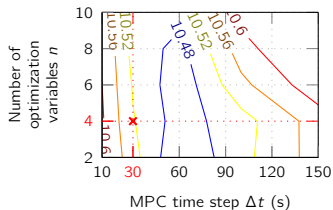
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Appendix

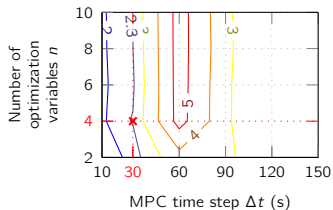
Evaluation of the MPC time step Δt and the number of optimized variables n

(21/21)

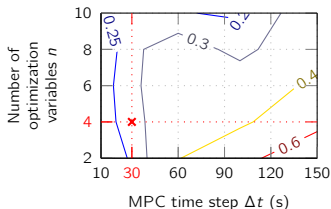
(a) Deviation from the objective (kWh)



(b) Maximum overshoot (%)



(c) Relative deviation to reference model (%)



(d) Maximum execution time ratio (%)

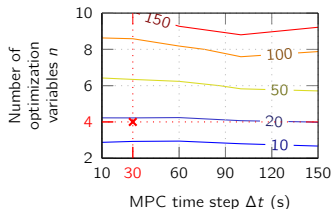


Figure: Variation of control strategy hyperparameters: Δt and n . The chosen hyperparameters are indicated by a red cross.

Computation of P_{exch} (considering a fixed outlet temperature $T_{\text{exch,out}}$):

$$P_{\text{exch}}(k) = (\dot{m}_{\text{coll}}(k) + \dot{m}_{\text{thcl}}(k)) \cdot c_f \cdot (T_{\text{exch,in}}(k) - T_{\text{exch,out}}(k)) \quad (4)$$

Existing model of solar collectors, fast and accurate enough to be used in the objective function [2]:

$$\left\{ \begin{array}{l} c_f \frac{\partial T_{\text{coll}}}{\partial t} = \dot{q}_{f,\text{adv}} + \dot{q}_{f,\text{diff}} + \dot{q}_{\text{conv},f \leftrightarrow \text{abs}} \\ c_{\text{abs}} \frac{\partial T_{\text{abs}}}{\partial t} = \dot{q}_{\text{abs,diff}} + \dot{q}_{\text{conv},\text{abs} \leftrightarrow f} + \dot{q}_{\text{cond},\text{abs} \leftrightarrow \text{ext}} + \dot{q}_{\text{ray},\text{abs} \leftrightarrow v} + \dot{q}_{\text{abs,sol}} \\ c_v \frac{\partial T_v}{\partial t} = \dot{q}_{v,\text{diff}} + \dot{q}_{\text{conv},v \leftrightarrow \text{ext}} + \dot{q}_{v,\text{sol}} + \dot{q}_{\text{ray},v \leftrightarrow \text{abs}} + \dot{q}_{\text{ray},v \leftrightarrow \text{ext}} \end{array} \right.$$

[2] T. Fasquelle et al. "A Thermal Model to Predict the Dynamic Performances of Parabolic Trough Lines". In: *Energy* 141 (Dec. 15, 2017).

A thermocline tank model has been developed by Hoffmann [3]. This model describes the interactions between the heat transfer fluid, the solid particles and the tank's wall. It is used for the simulation step:

$$\text{3-phase model: } \begin{cases} c_f \frac{\partial T_{thcl}}{\partial t} = \dot{q}_{f,adv} + \dot{q}_{f,diff} + \dot{q}_{conv,f \leftrightarrow sp} + \dot{q}_{conv,f \leftrightarrow w} & (6a) \\ c_{sp} \frac{\partial T_{sp}}{\partial t} = \dot{q}_{sp,diff} + \dot{q}_{conv,sp \leftrightarrow f} & (6b) \\ c_w \frac{\partial T_w}{\partial t} = \dot{q}_{w,diff} + \dot{q}_{conv,w \leftrightarrow f} + \dot{q}_{conv,w \leftrightarrow ext} & (6c) \end{cases}$$

A simplified model is used in to compute the objective function:

$$\text{Single-phase model: } \left(c_f + \frac{\rho_{sp}}{\rho_f} c_{sp} \right) \frac{\partial T_{thcl}}{\partial t} = \dot{q}_{f,adv} \quad (7)$$

[3] J. F. Hoffmann et al. "A Thermocline Thermal Energy Storage System with Filler Materials for Concentrated Solar Power Plants: Experimental Data and Numerical Model Sensitivity to Different Experimental Tank Scales". In: *Applied Thermal Engineering* 100 (May 5, 2016).

Estimation of the mass flow inside the solar collectors to reach a fixed outlet temperature $T_{\text{coll,out}} = 300^{\circ}\text{C}$:

$$\rho_f V_{\text{coll}} c_f \frac{dT_{\text{coll,out}}}{dt} = \text{DNI}(t) \eta_{\text{coll}} A_{\text{coll}} (1 - \eta_{\text{defocus}}) - \dot{m}_{\text{coll}}(t) c_f (T_{\text{coll,out}}(t) - T_{\text{coll,in}}(t)) \quad (8)$$

A_{coll} : solar collecting area

V_{coll} : HTF volume in the solar collectors

η_{defocus} : defocus of the solar collectors ($0 < \eta_{\text{defocus}} < 1$)

η_{coll} : solar collectors efficiency