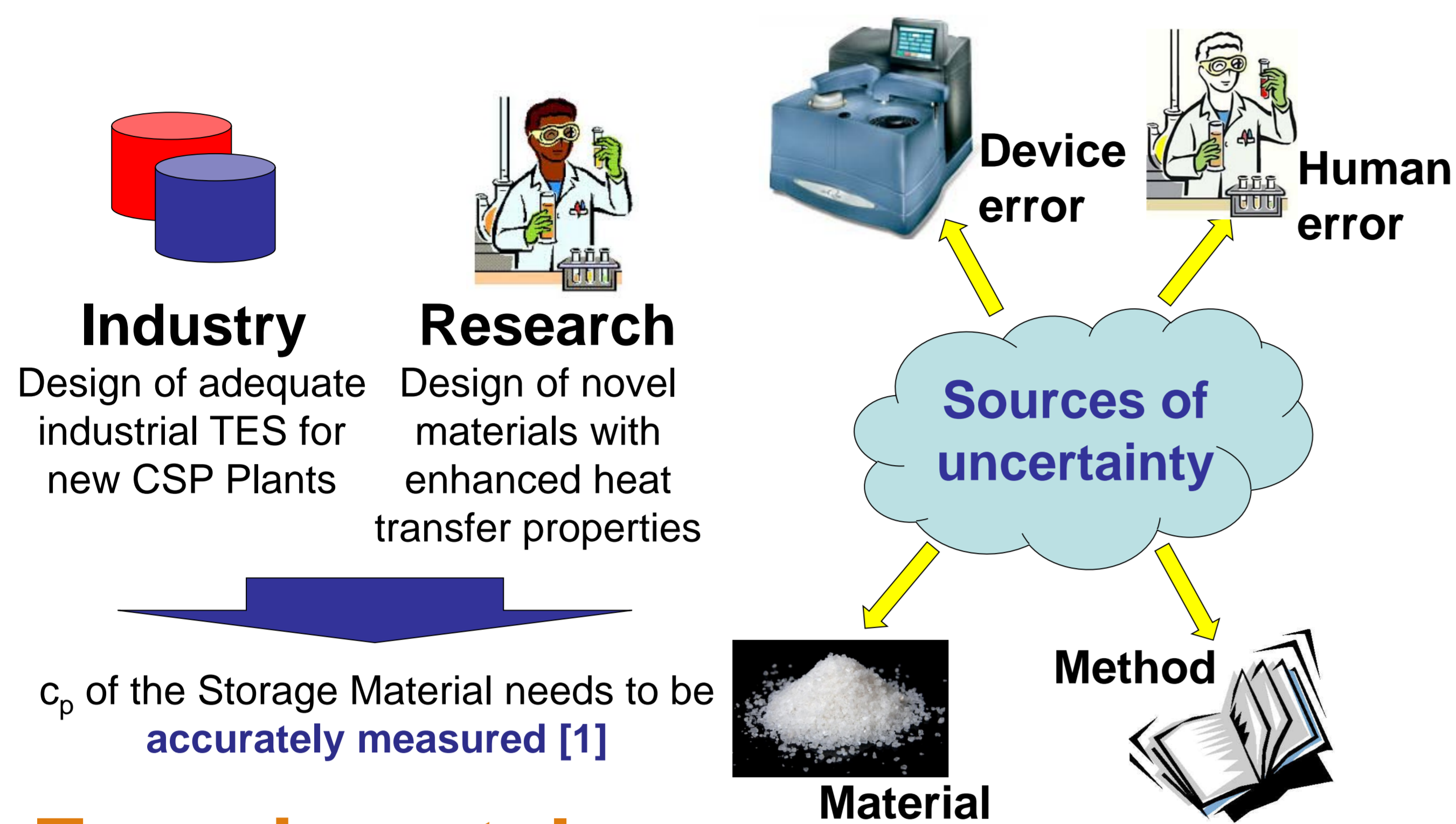


# Round Robin Test on the Measurement of the Specific Heat of Solar Salt

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## Introduction

### Why a Round Robin Test on $c_p$ of Solar Salt?



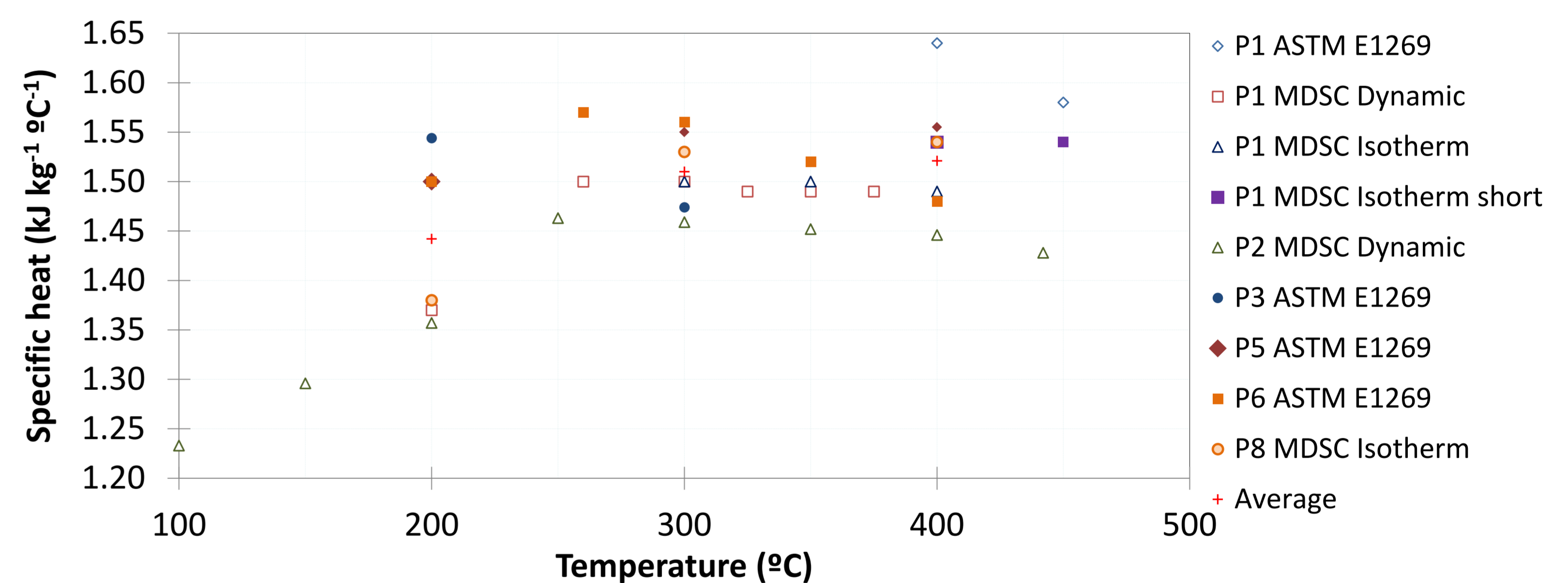
### Nine partners involved



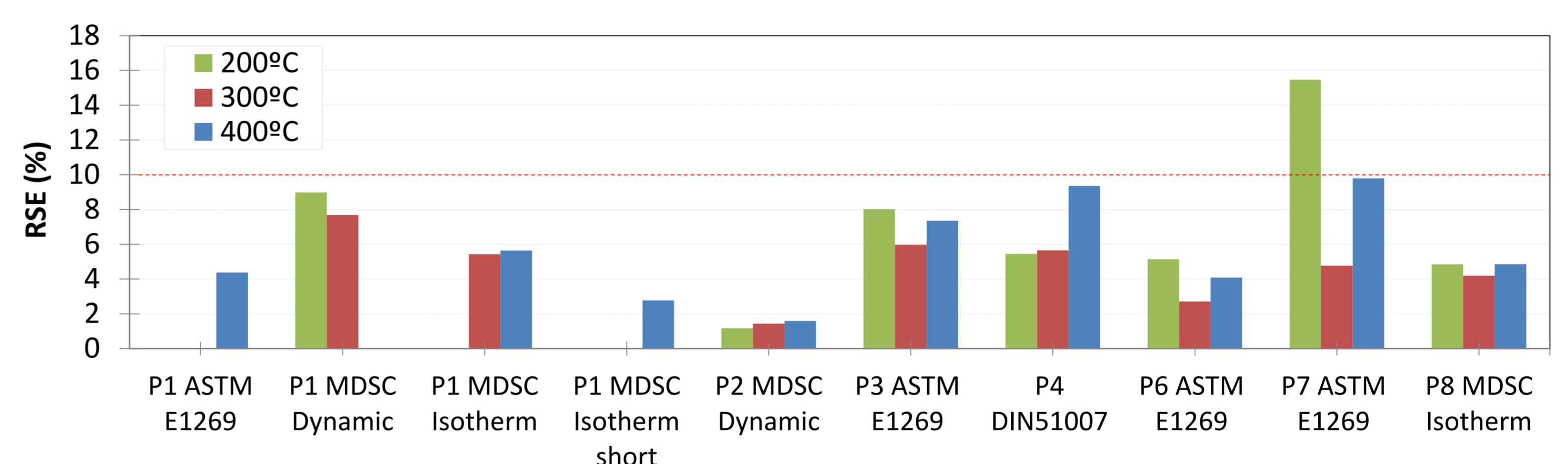
### Assessment



## Results



Results reported by partners. P7 and P4 were removed for high dispersion of results and high deviation from the average respectively



Relative Statistical Error (%) for each partner. RSEs (%) lower than 10% were considered acceptable. RSEs (%) were not calculated for P5, as only 2 measurements were provided [4].

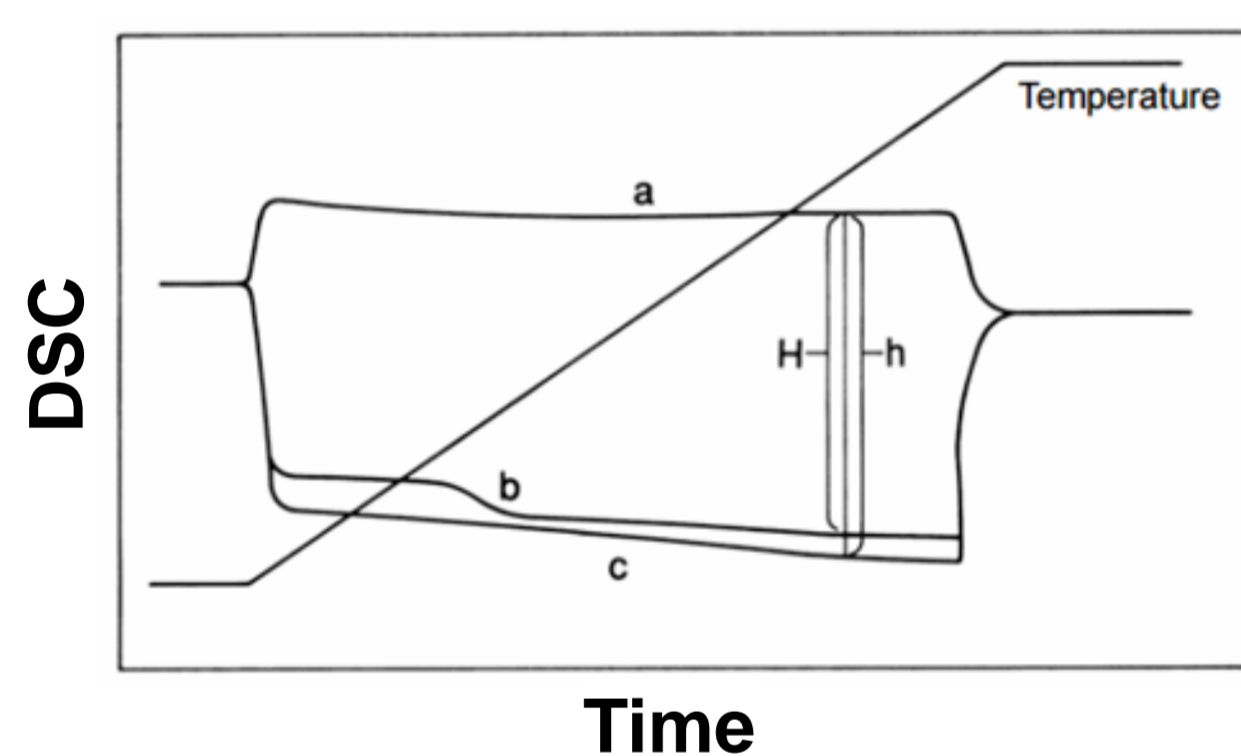
$$CI = \bar{x} \pm \Delta x = \bar{x} \pm t_{\alpha/2} \cdot \frac{SD}{\sqrt{n}} \quad RSE = \frac{\Delta x}{\bar{x}} \cdot 100 \quad \text{Confidence level} = 95\% [4]$$

## Experimental

### General conditions

- All partners start from the same raw material:
  - $\text{NaNO}_3/\text{KNO}_3$  (60/40% wt.) mixture melted at 350 °C – ½ h
- The method of measurement was not imposed
- Three measurement temperatures: 200, 300 & 400 °C
- The delivered samples were stored under dried argon atmosphere
- Conditioning of samples: 1h at 100°C prior to measurement

### ASTM E1269

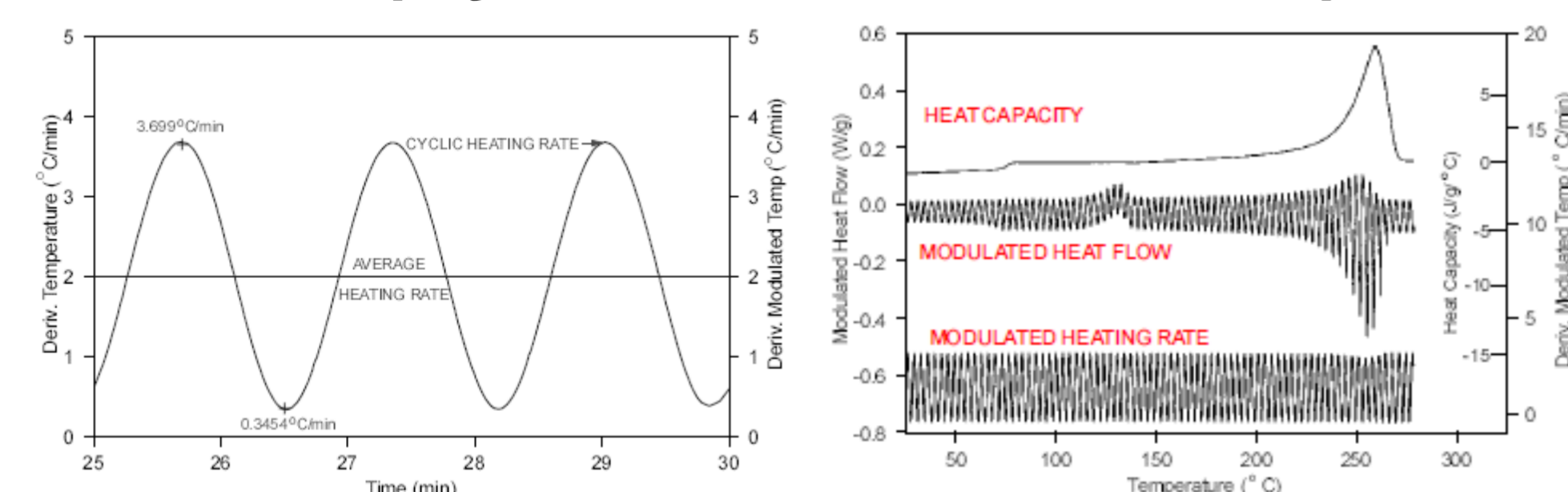


$$c_{ps} = \frac{H m_r}{h m_s} c_{pr}$$

$c_{ps}$   $c_p$  of sample  
 $c_{pr}$   $c_p$  of reference material  
 $m_s$  weight of sample  
 $m_r$  weight of reference

a empty pan. b sample. c sapphire (reference material).  
 H Difference of sample and empty pan heat flow signal  
 h Difference of reference material signal and empty pan  
 Measurement takes place during dynamic segment [2].  
 Two isothermal segments are required for temperature stabilization

### MDSC™ (Dynamic and Isotherm)



Modulated DSC™ (TA Instruments) [3] measures both heat flow and heat capacity in a single experiment by superimposing a modulated heating rate on top of a linear heating rate.

## Conclusions

- The normalized method ASTM E1269 and MDSC™ are adequate for the measurement of  $c_p$  of SS in the range of temperatures between 200 and 400°C.
- Comparing the results sent by the partners, a maximum RSE(%) of 5.95% for the measurements of  $c_p$  at 200 °C (solid state) was found.
- The values of  $c_p$  at 200 °C reported by partners using MDSC-based methods were less dispersed than those obtained by the ASTM E1269 method.
- The average results were 1.442 kJ/kg<sup>-1</sup> °C<sup>-1</sup> at 200 °C (RSE, 5.95%), 1.510 kJ/kg<sup>-1</sup> °C<sup>-1</sup> at 300 °C (RSE, 2.32%), 1.521 kJ/kg<sup>-1</sup> °C<sup>-1</sup> at 400 °C (RSE, 3.35%)

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